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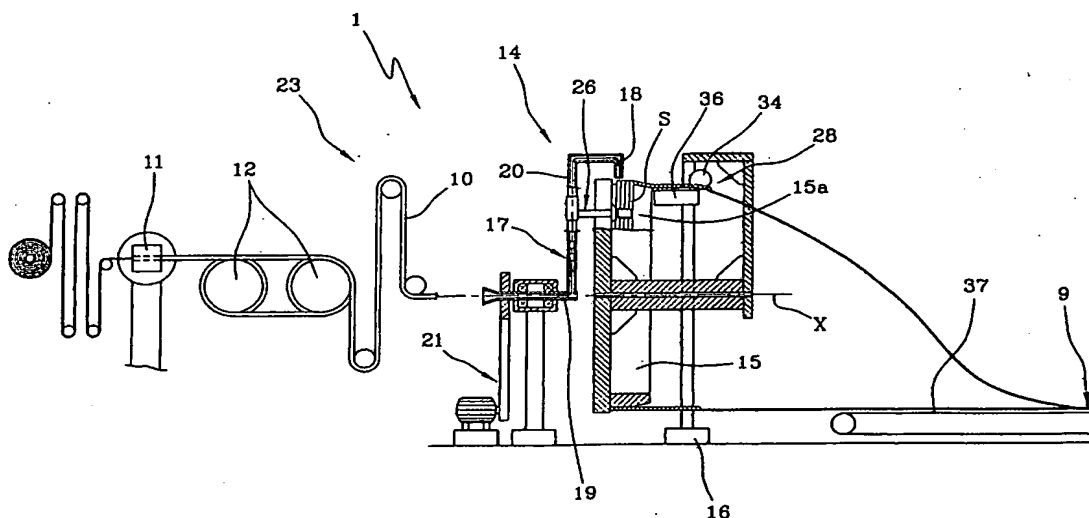
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ning of each regular issue of the PCT Gazette.

(54) Title: A PROCESS AND APPARATUS FOR PRODUCING A SEMIFINISHED PRODUCT FOR MANUFACTURING
TYRES FOR VEHICLE WHEELS



(57) Abstract: A continuous elongated element (10) coming from an extruder (11) or a supply reel (1.3) is wound into coils (S) disposed consecutively close to each other on a cylindrical forming support (15). A pusher element (27) urges each coil (S) formed on the forming support (15) against the previously formed coils (S), causing translation of same to a cutter (34). Following cutting of the coils (S) a continuous semifinished product (9) is obtained which has elongated reinforcing elements disposed parallel and close to each other and transversely of the longitudinal extension of the semifinished product itself.